



**INSPECTION REPORT**

CLIENT	<b>Example Company</b>	REPORT NUMBER	<b>XXX00007332E</b>		
ATTENTION		PAGE	1	OF	5
TITLE	Quality Manager	Inspector / Reviewer	QC Engineer	Technical Supervisor	
FAX NUMBER		INSPECTION DATE			
CC TO		VENDOR			
TITLE		MANUFACTURER			
FAX NUMBER		INSP LOCATION			

THIS DOCUMENT SERVES AS EVIDENCE THAT PRO QC INTERNATIONAL LIMITED HAS PERFORMED THE INSPECTION SERVICES DETAILED

TYPE OF SERVICE	<b>X</b>	FINAL PRE-SHIPMENT INSPECTION		1ST RE-INSPECTION
		2ND RE-INSPECTION		OTHER:

REFERENCE	Page	1~5	Page	Page	Page	Page	Page
PRODUCT DESCRIPTION	<b>Instant Digital Thermometer</b>						
PART NUMBER	123456						
COLOR / FINISH	White						
SPEC / REV							
P.O. NUMBER							
UNIT OF MEASURE	PC						
Booking / Cartons Qty	35,000	88					
Actual / Cartons Qty	35,000	88					
INSPECTION RESULT	<b>On Hold</b>						
SEE NOTE NUMBER	<b>3,4</b>						

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PRODUCT DESCRIPTION						
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Booking / Cartons Qty						
Actual / Cartons Qty						
INSPECTION RESULT						
SEE NOTE NUMBER						

Number	APPLICABLE REMARKS
1	Marking on battery:LR41
2	Limited warranty is included in manual.
3	For function check, the factory cannot provide constant temperature equipment for test. Pro QC inspector could only use a simple container- cup.For test method, please refer to page 2.
4	The factory failed to provide product certificate for review. Only the battery certificate is available.
5	Measure range is 32-42.9 degree.

THE RESULTS DETAILED AND DETERMINATION JUDGED IN THIS DOCUMENT REFLECT THE FINDINGS OF PRO QC INTERNATIONAL AT THE TIME AND PLACE OF INSPECTION ONLY. EVIDENCE OF ACTUAL SHIPMENT IS NEITHER OFFERED NOR IMPLIED. THIS REPORT DOES NOT RELEASE THE VENDOR OR MANUFACTURER FROM ANY OBLIGATIONS, CONTRACTUAL OR OTHERWISE, IN EFFECT WITH THE CLIENT TO REPAIR, REPLACE, OR COMPENSATE FOR ANY PRODUCT OR PART THEREOF IN WHICH DEFECTIVE CONDITIONS MIGHT HEREAFTER BE FOUND OR SUBSEQUENTLY DEVELOP. PRO QC INTERNATIONAL ASSUMES NO RESPONSIBILITY, AND SHALL IN NO WAY BE HELD LIABLE, FOR ANY DEFECTIVE CONDITIONS BEYOND THOSE CLEARLY DETECTABLE WITHIN THE LIMITS OF THE SPECIFIC INSPECTION SERVICES ORDERED BY THE CLIENT.



Report Number XXX00007332E

INSPECTION DATE

PRODUCT DESCRIPTION Instant Digital Thermometer Part Number 123456 Rev. 6

SAMPLING PER ANSI Z1.4-2003 X SINGLE NORMAL X PAGE

**SAMPLING PLAN 1** **SAMPLING PLAN 2**

Insp / Sample Level / Size	General Level II				315				Special Level 1				5			
Category	CRITICAL		MAJOR		MINOR		CRITICAL		MAJOR		MINOR					
AQL	0		1.0		2.5		0		1.0		2.5					
Acc / Rej	0	1	7	8	14	15	0	1	0	1	0	1				

**SAMPLING PLAN 3** **SAMPLING PLAN 4**

Insp / Sample Level / Size	Special Level 4				50							
Category	CRITICAL		MAJOR		MINOR		CRITICAL		MAJOR		MINOR	
AQL	0		1.0		2.5							
Acc / Rej	0	1	1	2	3	4						

Parts were sampled from the following cartons: Total Cartons 88 Cartons to Open 10  
No carton#

**INSPECTION STATUS - REASONS ON-HOLD OR FAILED**

1	Samples were randomly selected	YES	
2	Product was 100% produced	YES	
3	All required Gages were available	YES	
4	Required test equipment was available	NO	On-Hold, Some test equipment was not available, and some characteristics could not be verified.
5	Samples meet AQL requirements	YES	
6	Samples meet visual requirements	YES	
7	Samples meet test requirements	YES	
8	Samples meet dimensional requirements	YES	
9	Process Capability	N/A	
10			
11			
12			
13			
14			
15			


**SHIPPING CARTON FRONT MARKINGS** **SHIPPING CARTON SIDE MARKINGS** **CTN STATS**

Please refer to picture #a.2 from photo file.	Please refer to picture #a.3 from photo file.	L = 47 cm
		W = 35 cm
		H = 39 cm
		GW = 14.5 kg
		<b>BOX STATS</b>
		L = cm
		W = cm
		H = cm
		GW = kg

PACKING METHOD 1pc/gift box, 10pcs/inner box and then 40 inner boxes to a shipping carton.

PRODUCT LABELING "xxxx" on product.

ACCESSORIES 1) Instruction manual sheet-1pc

				Report Number		XXX00007332E		
				INSPECTION DATE				
PRODUCT DESCRIPTION		Instant Digital Thermometer		Part Number		123456	Rev.	6
TEST / VISUAL	VISUAL CHECK		BUTTON FUNCTION TEST		BATTERY VOLTAGE TEST		WORKMANSHIP TEST	
SPECS AND CONDITIONS	Visual inspection of quantity, packing method and conditions, shipping marks, logo, markings, manuals, warranty certificate, product compliance and appearance.		Push the on/off button and verify the function and display according to instruction manual.		Specification from manual:1.55V.For measured values, please see supporting inspection data on page 5.		Verify that the components are properly aligned and secured and will function in all attitudes of operation. No foreign materials that can cause potential malfunctions shall be present inside.	
INSP LEVEL	General Level II		General Level II		Special Level 1		Customer Sampling Plan	
MEASURED RANGE							1pc	
RESULT	<b>Passed</b>		<b>Passed</b>		<b>Passed</b>		<b>Passed</b>	
TEST / VISUAL	FUNCTION CHECK		SILKSCREEN TEST		DROP TEST			
SPECS AND CONDITIONS	Place the probe in same container of warm water(about 38℃), to observe whether there are any differences between the displayed temperature. At the same time, a certified thermometer shall measure the temperature with the randomly selected samples and compare the results.For measured values, please see supporting inspection data on page 5.		Abrasion test using rubber. Rub off 30 times – Check silkscreen quality afterwards. For printed content, use 3M tape, at 45 degree pulling direction.		According to I.A.W ISTA 1A procedure. Free fall:61cm			
INSP LEVEL	Special Level 4		Special Level 1		Customer Sampling Plan			
MEASURED RANGE					1 carton			
RESULT	<b>On Hold</b>		<b>Passed</b>		<b>Passed</b>			

SAMPLING PLAN 1	General Level II	DEFECTS FOUND	Acc/Rej	CRITICAL		MAJOR		MINOR	
				0	1	7	8	14	15
	N/A								
			TOTAL	0		0		0	
SAMPLING PLAN 2	Special Level I	DEFECTS FOUND	Acc/Rej	0	1	0	1	0	1
	N/A								
			TOTAL	0		0		0	
SAMPLING PLAN 3	Special Level 4	DEFECTS FOUND	Acc/Rej	0	1	1	2	3	4
	N/A								
			TOTAL	0		0		0	
SAMPLING PLAN 4	0	DEFECTS FOUND	Acc/Rej	0		0		0	
			TOTAL	0		0		0	



Gage or Test Equipment	Measurement Range/Size	Resolution/ Type	Calibration Date	Owned by
/				

**Photograph of Special Gages**

N/A	

**REFERENCE PHOTOS FOR XXX00007332E**

***Photos from this inspection were removed for the example report. Photos for inspections generally include detailed product views, packaging, labeling & any defects noted.***

**---End---**